

5/08

SPHA ✓

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22287
<b>Description:</b> Pedal Lock Base		<b>Part Number:</b>	D3371-1
<b>Dwg:</b> D3371 Rev. A <i>page 2</i>		<b>Qty:</b>	50
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>SD</i>	05.01.25	50
2	MV	Cut blank: 2.00" x 2.25" x 7.370" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B2.000x02.250) <b>Identify for D3371-1</b>	<i>M16742</i> Batch: <i>M16427</i>	SD 03.02.10	50
3	MV	Machine D3371-1 as per Folio FA486 and Dwg D3371 <b>Identify as D3371-1</b>	SD	06.02.14	50
4	QC2	Inspect parts as they come off the CNC machine	SD	06.02.14	50
5	QC8	Second check	<i>me</i>	05.02.14	50
6	MV	Deburr	SD	05.02.14	50
7	QC5	Inspect work to Step 6	<i>me</i>	05.02.16	50
8	FP	Chemical Conversion Coat as per QSI 005 41	<i>M</i> SG	05.03.01	50
9	QC3	Inspect Chemical Conversion Coat	<i>M</i>	05.03.01	50
10	<del>ST</del>	Identify and Stock	SD	05.02.10	50
11	AC	Cost / part <i>18.25</i>	<i>Sic</i>	05.03.16	50
12	DC	Close W/O <i>19.05</i> Inspect Level 21	<i>OK</i>	05.03.18	50

Rev	Date	Change	Revised By	Approved
A	05.01.18	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
05.01.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

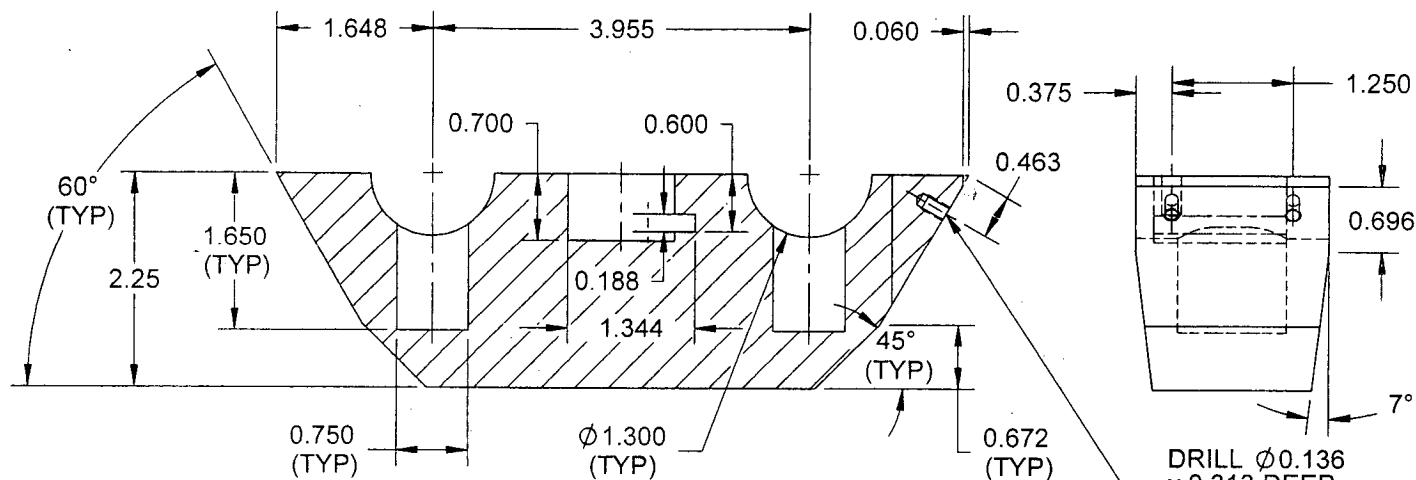
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

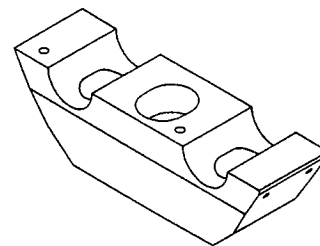
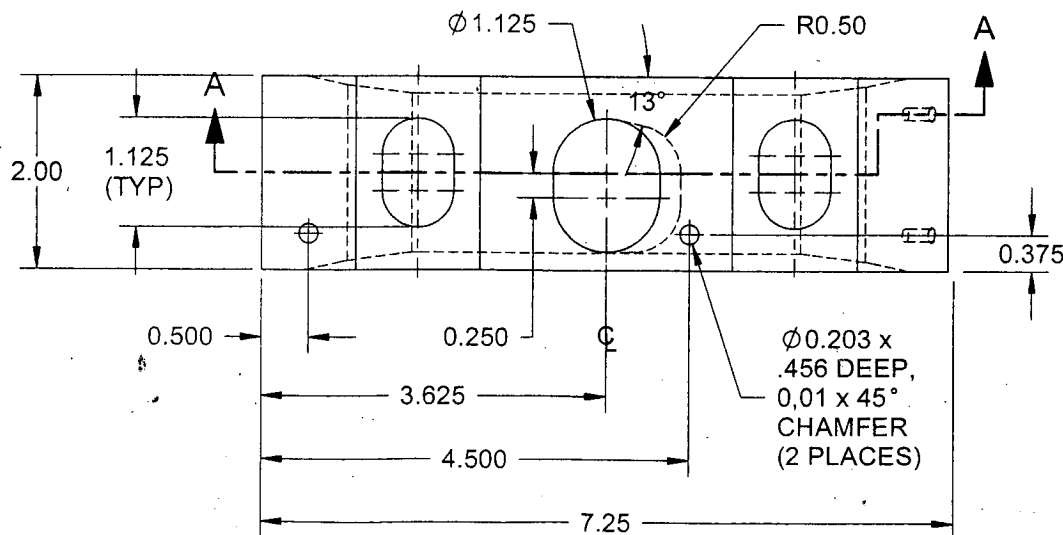
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3371</b>	REV. A SHEET 2 OF 4
DATE <b>04.12.16</b>	TITLE <b>PEDAL LOCK</b> SCALE 1:2		



SECTION A-A



**D3371-1 BASE**

**NOTES:**

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) FINISH: POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
NO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 22287

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 25, 2005  
03:20 pm

Work Order No : 0022287  
Project Name : D3371-1  
Project For : WK508  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3371-1  
Description : Pedal Lock Base  
Manufactured : Yes  
Amount Req'd : 50  
Amount Done : 0  
Start Date : 01-25-05  
Est Finish Date : 01-20-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order: 22287
Description:		Part Number: 03371-1
Inspection Dwg:	Rev:	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.955		3.960	✓			
.060		.062	✓			
<del>.463</del>						
45°		45°	✓			
.672		.672	✓			<del>Control measure</del>
Ø1.300		1.300	✓			
.750		.750	✓			
2.25		2.238	✓			
1.650		1.652	✓			
.700		.694	✓			
60°		60°	✓			
2.00		1.988	✓			
1.125		1.125	✓			
Ø1.125		1.127	✓			
.375		.365	✓			
7.25		7.220	✓			
4.500		4.497	✓			
3.625		3.622	✓			
.500		.495	✓			
1.250		1.250	✓			
.696		.700	✓			
7°		7°	✓			
.375		.370	✓			

Measured by: SD
Date: 05.02.14

Audited by: [Signature]
Date: 05.02.14

Prototype Approval:
Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	